# KPA-45 PAN UNIT.

Rugged and powerful unit for ocean depths down to 11,000 m





Designed for continuous hard use on Work Class ROVs at full ocean depths. Equipped with absolute position sensors there is no need to find end-stops at start-up. Withstands heavy payloads without compromising with absolute accuracy. To be connected to an external compensator.



## **KEY FEATURES**

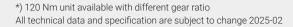
- · Singel axis unit
- Rugged construction and mounting holes
- High torque heavy payloads can be added
- 90 or 120 Nm units
- RS-232, RS-485 or 100 Mbps Ethernet
- · Absolute position sensor
- ± 0.1 deg accuracy; ± 0.01 deg on request
- 24 to 48 VDC input voltage range
- No rotating connector at unit
- External compensator interface
- Design tested to 11,500 m (36,730 ft)

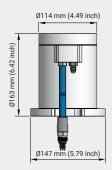
#### 90 Nm Payload Torque diagram (in air) Payload Load Distance Distance Load 2 inch 4 inch 90 kg 50 mm 200 lb 45 kg 100 mm 100 lb 150 mm 66 lb 30 kg 6 inch 200 mm 250 mm 8 inch 10 inch 50 lb 40 lb 22.5 kg 18 kg 15 kg 300 mm 12 inch

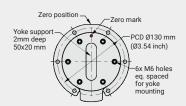
Distance from rotation center

# **SPECIFICATIONS**

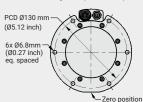
Electrical:	
Input Voltage	24 - 48 VDC
Drive Current	Up to 2.5 A
Communication	RS-232 up to 115200 Baud rate,
	RS-485 up to 115200 Baud rate or
	100 Mbps Ethernet TCP/UDP or Modbus
Connector	Customer selectable
	(SubConn 5 pin standard)
Mechanical:	
Angular Limits	Pan range: ± 175°
Angular Speed	Up to 30 deg/sec
Torque @ 24VDC	90 Nm holding torque *)
performance at	- 75 Nm (55 lb/ft) < 8 deg/sec
48VDC even better	- 60 Nm (44 lb/ft) < 15 deg/sec
	- 45 Nm (33 lb/ft) up to 20 deg/sec
Max Payload	100 kg (220 lbs)
Absolute Position/	± 0.1° (0.09375°/step) or
Step resolution	± 0.01° (0.0009375°/step) on request
Gears	Precision strain wave
Backlash	< 3 arc minutes (< 0.05°)
Compensator	External
Fording was a state	
Environmental:  Operating Depth	Down to 11,000 m (36,100 ft)
Temperature Range	-20°C to +50°C (-4°F to +122°F) operating
remperature nange	-30°C to +60°C (-22°F to +140°F) storage
	55 5 to 105 5 ( 22 1 to 11 10 1 ) storage
Others:	
Size (H/W/D)	163 x 114 mm (Flange Ø147 mm)
Materials	Hard anodized aluminum (Titanium on request)
Weight in Air	4.5 kg (9.9 lbs) (Aluminum unit)
Weight in Water	2.7 kg (6.0 lbs) (Aluminum unit)







Mounting holes (bottom view):



### Available compensator interfaces:

