# KPA-45 PAN UNIT

Rugged and powerful unit for ocean depths down to 11,000 m





Designed for continuous hard use on Work Class ROVs at full ocean depths. Equipped with absolute position sensors there is no need to find end-stops at start-up. Withstands heavy payloads without compromising with absolute accuracy. To be connected to an external compensator.



## **KEY FEATURES**

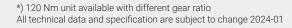
- · Singel axis unit
- Rugged construction and mounting holes
- High torque heavy payloads can be added
- 90 or 120 Nm units
- RS-232 or 100 Mbps Ethernet
- · Absolute position sensor
- ± 0.1 deg accuracy; ± 0.01 deg on request
- 24 to 48 VDC input voltage range
- No rotating connector at unit
- External compensator interface
- Design tested to 11,500 m (36,730 ft)

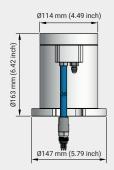
#### 90 Nm Payload Torque diagram (in air) Payload Load Distance Distance Load 90 kg 50 mm 200 lb 2 inch 4 inch 45 kg 100 mm 100 lb 150 mm 66 lb 30 kg 6 inch 200 mm 250 mm 8 inch 10 inch 50 lb 40 lb 22.5 kg 18 kg 15 kg 300 mm 12 inch

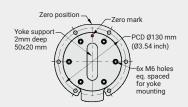
Distance from rotation center

## **SPECIFICATIONS**

Electrical:	
Input Voltage	24 - 48 VDC
Drive Current	Up to 2.5 A
Communication	RS-232 up to 115200 Baud rate or
	100 Mbps Ethernet TCP/UDP or Modbus
Connector	Customer selectable
	(SubConn 5 pin standard)
Mechanical:	
Angular Limits	Pan range: ± 175°
Angular Speed	Up to 30 deg/sec
Torque @ 24VDC	90 Nm holding torque *)
performance at	- 75 Nm (55 lb/ft) < 8 deg/sec
48VDC even better	- 60 Nm (44 lb/ft) < 15 deg/sec
	- 45 Nm (33 lb/ft) up to 20 deg/sec
Max Payload	100 kg (220 lbs)
Absolute Position/	± 0.1° (0.09375°/step) or
Step resolution	± 0.01° (0.0009375°/step) on request
Gears	Precision strain wave
Backlash	< 3 arc minutes (< 0.05°)
Compensator	External
Environmental:	
Operating Depth	Down to 11,000 m (36,100 ft)
Temperature Range	-20°C to +50°C (-4°F to +122°F) operating
	-30°C to +60°C (-22°F to +140°F) storage
Others:	
Size (H/W/D)	163 x 114 mm (Flange Ø147 mm)
Materials	Hard anodized aluminum (Titanium on request
Weight in Air	4.5 kg (9.9 lbs) (Aluminum unit)







Mounting holes (bottom view):

PCD Ø130 mm
(Ø5.12 inch)
6x Ø6.8mm
(Ø0.27 inch)
eq. spaced

### Available compensator interfaces:

